

# **Versatile solution** in high graphics




**FLEXO DIE-CUTTING**

**EXPERTLINE**

# Powering performance

**EXPERTFLEX** is a top-quality flexo printing press that can handle printing on substrates ranging from micro-flute to double-wall. It offers an alternative to offset printing and is available in up to three colors. With its advanced control technology and automatic adjustment, **EXPERTFLEX** is a great option for high added-value packaging. It has excellent sheet transport and inking control, making it a reliable and sturdy choice for any printing needs. **EXPERTFLEX** is the most powerful flexo printing press in its category.

## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications 
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table



Exceptional  
precision

Impressive  
production rate

**Robust** but flexible

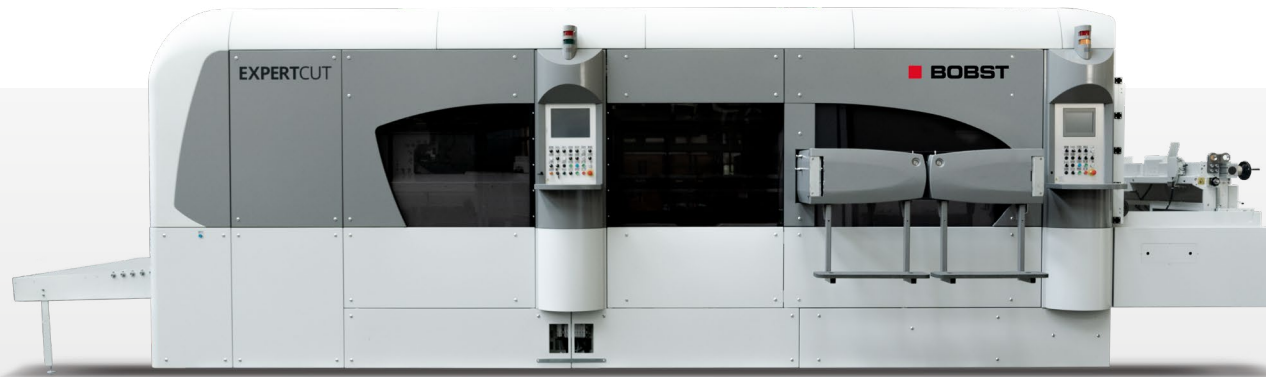
REQUEST  
CONSULTING

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves  
the right to make  
modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

# Efficient inline solution

By integrating the **EXPERTFLEX** and **EXPERTCUT** into a single production line, customers can enjoy the benefits of the **EXPERTLINE**, a complete solution for high-quality printing and die-cutting. The **EXPERTCUT** offers exceptional accuracy and productivity in die-cutting, along with a highly efficient workflow that facilitates fast job changeovers. The result is a reliable and versatile production line that delivers consistent and accurate results, making it the go-to solution for any packaging needs.



## Excellent quality printing

Flexographic printing with up to 3 colors



## Added margin and value

High quality flexo printing made for added-value packaging and low cost of ownership



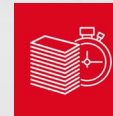
## Power and durability

Benchmark for all 2,100 x 1,300 mm format presses



## Exceptional precision

Perfect stripping, waste removal and batch alignment for impeccable blanks



## Impressive production rate

Up to 5,500 s/h and nimble changeovers for more uptime



## Robust, but flexible

Capable of handling a wide range of materials and is excellent for long and short runs

### EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

### REQUEST CONSULTING

Print responsibly

Data is not binding. Non-contractual pictures. The manufacturer reserves the right to make modifications without notice. © BOBST SA 2022 BUPC-MFXHD-EN-0722

# Creating value

**BOBST innovations**  
are driven by customer  
and brand owner needs.

> READ MORE

## Good protection and safety

Protecting the goods is the main requirement for corrugated boxes meaning high quality, clever designs, robustness and zero-fault.

## Customized, premium, secured

Boxes play a new role where customization, high-graphics and security features are required.

## Out of the box experience

Consumers expect the most relevant un-boxing of any goods. Packages are becoming more clever, telling a story as part of the brand positioning.

## E-commerce

The demand is growing and is here to stay. Boxes need to come in almost any size and shape, requiring flexibility and productivity across the supply chain.

## Sustainability

Packaging production needs to reduce its environmental carbon footprint – less waste across the entire supply chain. New and thinner substrates. Recycling and re-use are the new rules.

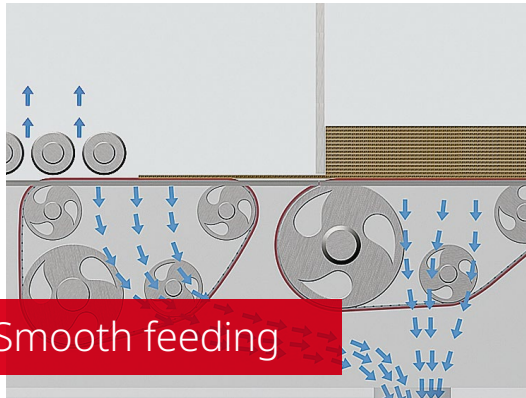


## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves  
the right to make  
modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722



Smooth feeding

### Real direct drive feeder

- High speed belt infeed system
- No crushed or marked sheets
- Allows correction of the position of the front edge
- Ensures the printing of the first color in register



Perfect register

### Sheet edge register

- A photocell at the in-feed detects the exact position of the sheet's front edge and guarantees that the press prints the first color in exactly the right spot



Start and go

### Automated color register (option)

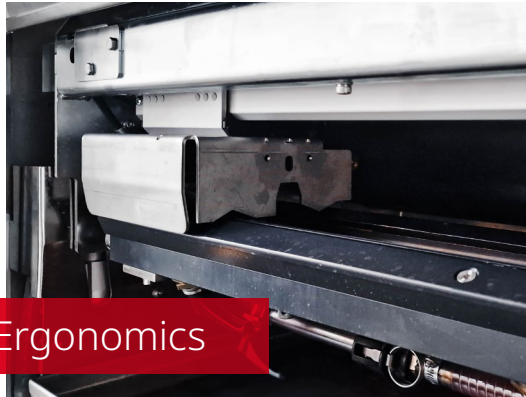
- Revolutionary Start & Go System system that senses printed marks on the sheet, automatically bringing into register each print unit on start-up and throughout production
- Adjusts print length, skew, transverse and longitudinal register
- Substantial reduction in set-up times and number of sheets needed for start-up
- No need for operator intervention, reducing human error

### EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table



Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722



Ergonomics

### Job changes

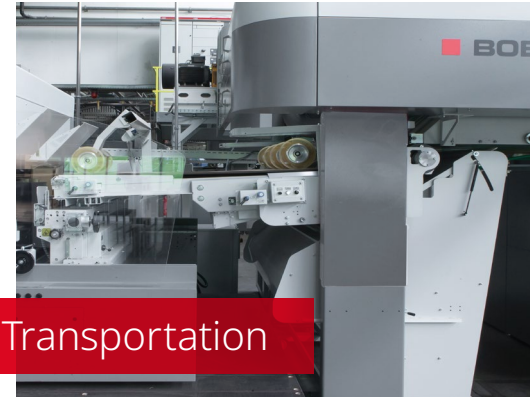
- Anilox roll changes in 20 min
- Aluminum chambered doctor blades
- Automatic inking and doctor blade wash-up system reduces ink and water consumption and cuts changeover times (option)
- Handling trolley for Anilox cylinder
- Not in use printing units can be prepared while the machine is running



Taking control

### HMI SPHERE

- SPHERE provides a single point of control for all functions of the machine
- Intuitive and operator-friendly navigation with step-by-step setup
- Possibility to recall of up to 5,000 job settings
- Allows swift setups and changeovers for more machine uptime
- SPHERE allows machines and data to be connected in one comprehensive platform



Transportation

### Final conveyor

- Conveyor for sheet transport and shingling for feeding again into platen
- Sheet ejector and collecting recipient

### EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722



## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

<b>1</b>	3.95 m	12.95 ft*
<b>2</b>	17.35 m	56.92 ft*
<b>3</b>	10.80 m	35.43 ft*

\*Values may vary according to the configuration.

Print responsibly

Data is not binding.  
 Non-contractual pictures.  
 The manufacturer reserves the right to make modifications without notice.  
 © BOBST SA 2022  
 BUPC-MFXHD-EN-0722

### Convertible stock\*

		EXPERTFLEX
Corrugated board	0.75 - 9 mm	.03 - .35 in
Solid board, from	0.75 mm	.03 in

\*Depending on quality

### Capability

Sheet size, max.	2,100 x 1,300 mm	82.67 x 51.18 in
Sheet size, min.	600 x 520 mm	23.62 x 20.47 in
Production speed in-line, up to	5,500 s/h	5,500 s/h
Mirror version	yes	yes

### Printing

Printing size, max.	2,100 x 1,285 mm	82.67 x 50.59 in
Printing plate, total thickness with base	3 - 8 mm	0.11 - .031 in
Number of printing units, up to	3	3

### Convertible stock

### EXPERTCUT 2.1

Corrugated board, from	0.75 - 9 mm	.03 - .35 in
Corrugated flute types	A, B, C, D, E, F, G, N, O; AB, AC, BC, EB, EF; Triple wall	

### Capability

### EXPERTCUT 1.7

### EXPERTCUT 2.1

Sheet size, max.	1,700 x 1,300 mm	66.92 x 51.18 in	2,100 x 1,300 mm	82.67 x 51.18 in
Sheet size, min.	730 x 520 mm	28.74 x 20.47 in	730 x 520 mm	28.74 x 20.47 in
Production speed, up to	5,500 s/h	5,500 s/h	5,500 s/h	5,500 s/h
Cutting force, up to	4.5 MN	495 US ton	4.5 MN	495 US ton
Mirror version	Yes	Yes	Yes	Yes

### Die-cutting

### EXPERTCUT 1.7

### EXPERTCUT 2.1

With gripper margin, max.	1,700 x 1,275 mm	66.92 x 50.19 in	2,100 x 1,275 mm	82.67 x 50.19 in
Gripper margin (adjustable)	15 mm (+3/-4 mm)	0.59 in (+0.11/-0.15 in)	15 mm (+3/-4 mm)	0.59 in (+0.11/-0.15 in)
Height of cutting rules	23.8 mm	0.937 in	23.8 mm	0.937 in

### Batch height

### EXPERTCUT 1.7 | 2.1

Feeder, min.	20 mm	0.78 in
Feeder, max.	Depending on board quality and weight	
Delivery, max.	300 mm	11.81 in

### EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

REQUEST CONSULTING

Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

## Related products



### > EXPERTCUT

Your EXPERTCUT is the perfect partner to an EXPERTFLEX press, letting you produce complex boxes, featuring high definition print, in just one pass.



### > BREAKER 2 FLAT TRACK

Handling smallest batches - 150 x 150 mm (5.91 x 5.91 in) - at a rate of 300 per hour, BREAKER 2 FLAT TRACK is your full solution for mastering your layer arrangement solution.



### > LOADER AF

Our top feeder solutions handle piles up to 2,000 mm (78.75 in) high, sheets up to maximum size and materials from the lightest to the heaviest - while also ensuring a consistent board stream and no operator intervention.

## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

# Maintaining excellence

Expert services for all your equipment.  
Improve your processes, boost your productivity and enhance your expertise with a complete range of services from BOBST.



## Maintenance Plus

- Scheduled maintenance with BOBST certified technicians
- Preventative intervention, maximizing machine uptime
- Optimum performance over the equipment lifetime

[> WATCH VIDEO](#)

## Approved parts and logistics

- BOBST Original and Certified parts, and consumables
- Quality assurance, and extended maintenance intervals
- Worldwide distribution, and full availability where and when you need it

[> LEARN MORE](#)

## Machine upgrades

- Additional features, configured for your machine
- Enhanced functionality, connectivity and capability
- Future-proofing your investment, maintaining competitive advantage

[> LEARN MORE](#)

## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

Print responsibly

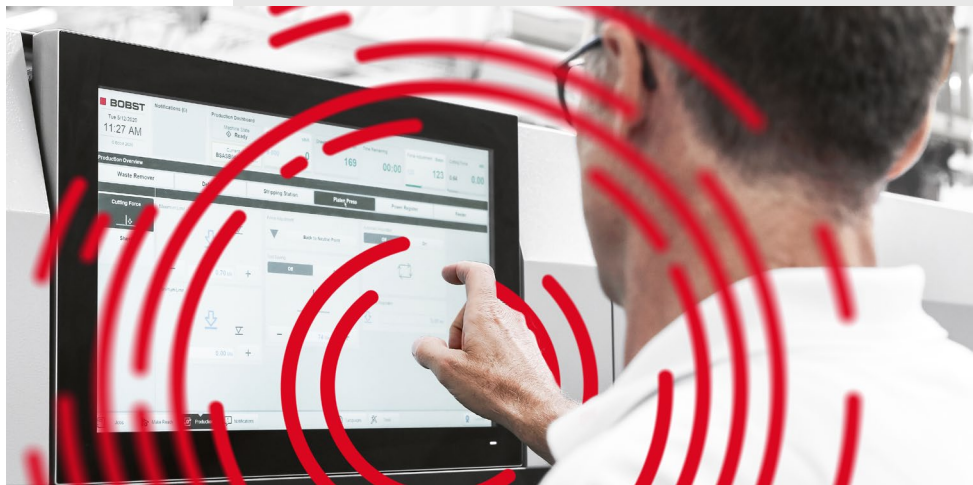
Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

# Digital age manufacturing happening with BOBST Connect

BOBST Connect is an end-to-end, user-centric digital platform that enhances and increases your packaging productivity. It's designed to help you make the most of the data your machine generates, improving efficiency across your value chain.

As well as exceptional data insights, BOBST Connect helps to orchestrate and improve your whole production process, from your PDF to the finished product and quality report. It brings data and digital services together in one fully connected platform, with machine insights and expertise built in.

All of this is available to you as part of BOBST Connect Essential, the first subscription level that you receive when you purchase a new BOBST machine.



## Performance analysis

- Production insights, including interaction of OEE components
- Identify and eliminate performance gaps

## Accurate reporting

- Meaningful insights on OEE and downtime
- Accurately measure target speed and quality losses
- Trend analysis over time

## Progress indicator

- Highlights extensive production deviations
- Empowers timely interventions

## Remote assistance

- Priority access to technical specialists
- Video with Augmented Reality expert support based on real-time data
- Available 24/7 (optional)

## Shift management

- Optimize planning time
- Deliver overall resource efficiency

## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

# Rapid digital comparison and proofing



Streamline the comparison and proofing of sample prints and die-cut blanks using the innovative, new BOBST Digital Inspection Table. Projecting HD original artwork images onto samples, it allows for instant and paperless assessment, digitally and in real time – eliminating the need for overlays and print minis.

## Extensive benefits

### Productivity

- Fast setup, simple touchscreen UI
- High-quality proofing reduces errors
- Eliminate Library of Tracing to lower costs and save space

### Quality

- Rapid, accurate quality control
- Automated quality tracking
- Performance measurement and issue identification

## Cutting-edge features

- HD projectors for accurate illumination
- Real-time imaging
- Automated data capture, records and receipts
- Full or partial warp analysis, pre or post-conversion

[> WATCH VIDEO](#)

## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves the right to make modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722

# Versatile solution in high graphics

[WWW.BOBST.COM/EXPERTLINE](http://WWW.BOBST.COM/EXPERTLINE)



## EXPERTFLEX

- > At a glance
- > Packaging market
- > Benefits and features
  - > 1-3
  - > 4-6
- > Specifications
  - > Measurements
  - > Technical information
- > Related products
- > Services
  - > General services
  - > BOBST Connect
  - > Digital Inspection Table

## REQUEST CONSULTING

 Print responsibly

Data is not binding.  
Non-contractual pictures.  
The manufacturer reserves  
the right to make  
modifications without notice.  
© BOBST SA 2022  
BUPC-MFXHD-EN-0722